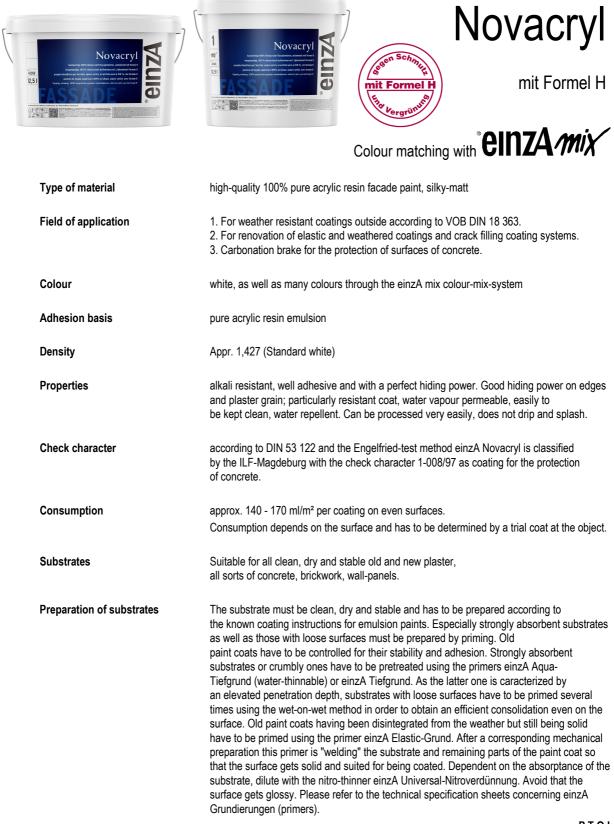


TECHNICAL DATA SHEET No.305



Coating structure	intermediate coat with einzA Novacryl diluted with water up to 10 %. Final coat with einzA Novacryl undiluted or diluted with water up to 5 %.	
Coating technique	By rolling on, brushing on or by using the airless spraying method. Spraying with airless units: Depending on the type of spraying unit undiluted or diluted with water up to appr. 10 %. Nozzle size 0,43 - 0,58 mm or 0017 - 0,023". Filter: 60 mesh.	
Physical data	Coefficient of water absorptance according to DIN 52 617: Capillary water absorptance according to DIN 52617: Water vapour resistance according to DIN 52615 Coefficient of resistance to water vapour diffusion, wet-on-wet (rel. humidity from 100 - 50 %) Prerequisite: 600 g/m^2 laid on quantity = 0,000220 dry coat thickness (s), ex Applied formula: sd = μ s (m)	μ = 1350
Drying time	Between priming and final coat a drying time of at least 12 hours has to be adhere.	
Processing temperature	Air and object temperature not below +5 °C.	
Processing guidelines	During cold and damp seasons water dilutable components from the not yet dried coating could dissolve out relative shortly after application due to the interaction of high air humidity, mist or rain and temperature reductions (especially during cool and wet evening and morning hours). These are for example tensides, emulsifiers, protective colloids or other additives which are required in the coating to gain certain quality characteristics. If such stains occur, which mostly appear as sticky, glossy spots, the areas should not be reworked directly. The water dilutable stains will be washed off automatically by further humidity stress (for example after several heavy rainfalls). If a direct rework will be made the strains have to be washed off thoroughly with water before a further coating will be applied. This phenomenon which only occurs in case of unfavorable weather conditions is state-of-the-art and unavoidable. It is a temporary visual defect which has no influence on the protective function of the coating.	
Colour matching	use tinting paints einzA Voll- und Abtönfarben or the colour matching system einzA mix	
Cleaning of tools	Immediately after use with water.	
Storage	Cool but protected against frost in original containers.	
Disposal	For recycling do only use containers being completely empty	
Packaging size	Standard (white): 5 - 12,5 einzA mix 2 - 6 - 12,5 .	
Indication	Process with a short period the diluted material as well as opened containers. Do not store for a long time opened containers as the material contains preservatives being ecologically beneficial.	
VOC-content regarding enclosure II	of the VOC guideline 2004/42/EG VOC limit value enclosure II A (sub-category c) Wb: max. 40 g/l reg. level II (2010) VOC-content of einzA (mix) Novacryl: < 30 g/l	P.T.O. to page 3 !



Security advice and labelling

The product is subject to the Ordinance on Hazardous Substance.

All necessary indications are contained in the Material Data Sheet regarding CLP Regulation (GHS) regarding Regulation (EC) 1272/2008. Available at <u>www.einzA.com</u> at any time or to be requested using <u>sdb@einzA.com</u>. Labellings on the packaging have to be considered.

The previous information has been conscientiously compiled according to the present state of knowledge of test technology and should serve as a guideline. Due to the multitude of uses and working methods, it is non-binding, does not establish any contractual legal relationship and does not release the consumer from his own responsibility of checking our products himself. Otherwise, our conditions of delivery and payment apply. **Issued 09/2020**; with this, all previous specification sheets are invalid.